

# E PS













## Glasurit® DTM Urethane Primer, DARK GRAY

**Application:** 285-13 is a fast curing, easy sanding primer that provides easy handling from mixing to spraying to sanding. The primer is fast in air dry applications and still retains a long potlife.

**Properties:** Excellent sag resistance and leveling. Very good adhesion on substrates such as galvanized, aluminum, steel, old paint, fiberglass and SMC. No need for any pretreatment primers except for raw plastic parts.

**Remarks:**

- 285-13 may be elastified with 25% by volume of Elastifier Additive 522-111 for use over flexible parts. See section B.10.
- Surface cleaning and preparation are critical to the success of the 285-13. All grease, rust and dirt must be properly removed

	<b>Paint System</b>	
	<b>VOC ready for use</b>	4.3 lbs/gal (527 gms/liter)
	<b>Mixing ratio</b>	4:1 100% by vol. 285-13
	<b>Hardener</b>	25% by vol 929-51, or -53
	<b>Reducer</b>	
	<b>Spray viscosity DIN 4 at 68°F / 20°C</b>	12 - 14 s
	<b>Potlife at 68°F / 20°C</b>	3 - 4 hours
	<b>Gravity cup Spraying pressure</b>	HVLP gun: 1.5 - 1.8 mm / 10 psi at the nozzle
	<b>Suction cup Spraying pressure</b>	HVLP gun: 1.8 mm / 10 psi at the nozzle
	<b>Number of spray coats</b>	2 -3
	<b>Film thickness</b>	3.0 - 4.0 mils
	<b>Flash-off at 68°F / 20°F</b>	4 - 5 minutes
	<b>Drying</b> at 68°F / 20°C at 140°F / 60°C	40-50 minutes 20 minutes
	<b>Dry Sanding:</b> hand machine	400-500 320-500
	<b>Wet Sanding:</b> hand	320-500

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.